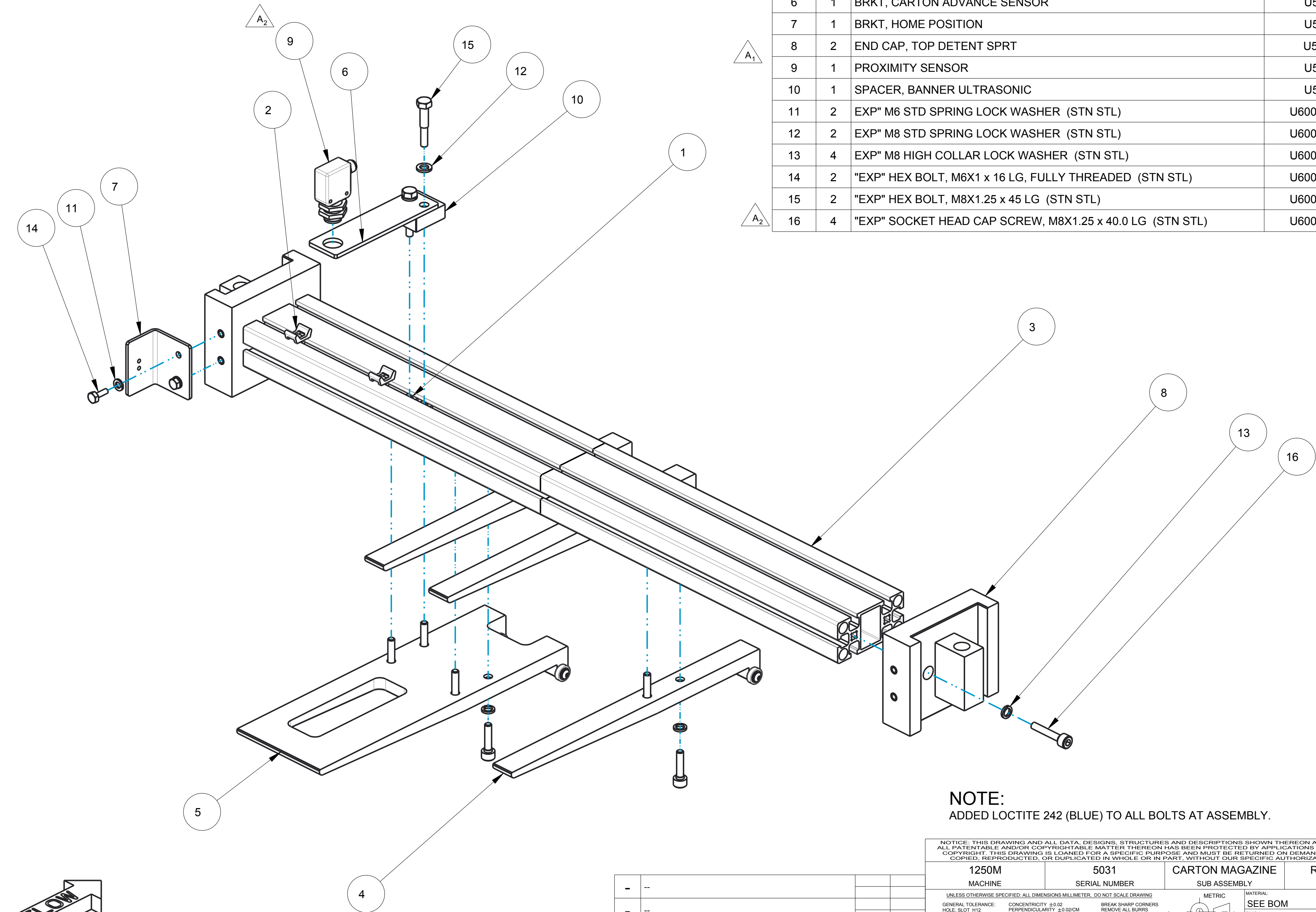
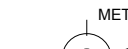




ITEM	QTY	DESCRIPTION	PART NUMBER
1	12	SQUARE NUT, M8, MINITEC	09-038064-6000-0
2	2	CABLE CLIP, MINITEC	U5001823P
3	1	TOP DETENT PROFILE	U5005128M
4	3	ASSY, TOP ROLLER DETENT	U5005132M
5	1	ASSY, TOP DETENT x2	U5006125M
6	1	BRKT, CARTON ADVANCE SENSOR	U5007932P
7	1	BRKT, HOME POSITION	U5007933P
8	2	END CAP, TOP DETENT SPRT	U5007941M
9	1	PROXIMITY SENSOR	U5012834P
10	1	SPACER, BANNER ULTRASONIC	U5008018P
11	2	EXP" M6 STD SPRING LOCK WASHER (STN STL)	U6002563P_EXP
12	2	EXP" M8 STD SPRING LOCK WASHER (STN STL)	U6002564P_EXP
13	4	EXP" M8 HIGH COLLAR LOCK WASHER (STN STL)	U6002597P_EXP
14	2	"EXP" HEX BOLT, M6X1 x 16 LG, FULLY THREADED (STN STL)	U6002740P_EXP
15	2	"EXP" HEX BOLT, M8X1.25 x 45 LG (STN STL)	U6002768P_EXP
16	4	"EXP" SOCKET HEAD CAP SCREW, M8X1.25 x 40.0 LG (STN STL)	U6003083P_EXP

NOTE:
ADDED LOCTITE 242 (BLUE) TO ALL BOLTS AT ASSEMBLY.

NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.				1250M MACHINE		5031 SERIAL NUMBER		CARTON MAGAZINE SUB ASSEMBLY		RH MACHINE REMARKS											
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING				GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS J/2		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 ✓(125)		 METRIC		MATERIAL: SEE BOM FINISH: N/A									
-				-		-		-		-		-									
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A				1)RMV ITM 9 2)ADD ITM 9 SEE ECN 2284		PNW 3-26-09		-		-		-									
REV.				DESCRIPTION		BY DATE		CHK'D DATE		3/8 SCALE		C DRW. SIZE		DRW. N°		U5007959M		A REV		1/1 SHEETS	